Participation
Involve all workers in the setup and actions of the program
Hazard Control
Select options for eliminating, preventing, or controlling hazards
Improvement
Periodically evaluate the effectiveness of hazard controls
Leadership
Management at all levels make safety a core value
Hazard ID
Initial and ongoing assessment of workplace hazards and risk
Education
Train workers to recognize hazards and carry out controls
Communication
Create unified programs for multi-employer worksite